

ACRYLIC

15-Minute
Rapid Curing
Heat Cure

Place Directly in
Boiling Water

OR

Microwave
3 Minutes

TWIN CURE

Fast Setting
Heat Curing Acrylic



TWIN CURE



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yamahachi 
Dental Products USA

TWIN CURE is a Brand distributed by Yamahachi Dental Products USA Inc.



TWIN CURE MAIN FEATURES

- 15-Minute Rapid Curing Heat Cure
- Place Directly in Boiling Water or Microwave 3 Minutes



ACRYLIC

TWIN CURE TECHNICAL INSTRUCTIONS

1.	Apply small amount of separator (Apollon Sep) evenly to plaster model and allow to dry. For better retention, make a diatoric hole.
2.	Measuring and Mixing: Using both hands and palms, mix well until doughy state is achieved. Allow 15-minute bench set up.
3.	Filling and Pressing: Fill the model with the doughy resin, wrap with polyethylene sheet to avoid touching the resin directly. Cover the flask and press. Press the final layer without the sheet.
4.	Curing and Cooling: <ol style="list-style-type: none"> Microwave Method: Put the flask into the microwave at 500W for 3 minutes. If a metal wire is used (clasp etc.), invest plaster and put approx. 180ml on the side of the flask and then start microwave. Boil Method: Immerse the flask in boiling water for 15 minutes. Cool the flask for about 30 minutes at room temperature. Remove denture after cooling completely. Polish and finish using conventional methods. Place the cured resin in clean water to allow residual monomer dissolution before use.

Shade Guides Available Upon Request.

<https://yamahachidentalusa.com/products/basis-twin-cure-acrylic-resin>

Package information:

Acrylic Powder: 1 Kilo

Acrylic Shades: O Pink, LF Pink, V Pink



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