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ACRYLIC

Japanese Quality Acrylic  
at Affordable Prices



- High Strength
- 40-minute Heat Cure
- Color Stable



www.ydp-usa.com  
www.yamahachidentalusa.com  
Phone: (877) 320-2909  
info@yamahachidentalusa.com



BASIS is a Brand distributed by Yamahachi Dental Products USA Inc.



## BASIS MAIN FEATURES

- Japanese Quality Acrylic at Affordable Prices
- High Strength
- 40-minute Heat Cure
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## ACRYLIC

# BASIS TECHNICAL INSTRUCTIONS

1.	Apply a separating agent for denture base to a plaster model evenly. For better retention, make a diatoric hole.
2.	Measure 10% more powder than the weight of the provisional wax base. Weigh the appropriate amount of powder and liquid. Mixing ratio: Powder/Liquid=100g/43ml. Mix the powder and liquid in a plastic bag of appropriate size. Using both hands and palms, mix well until doughy state is achieved. Allow 15-minute bench set up at 73°F.
3.	Filling and Pressing: Fill the model with the doughy resin, wrap with polyethylene sheet to avoid touching the resin directly. Cover the flask and press. Press the final layer without the sheet.
4.	Curing and cooling: <ol style="list-style-type: none"> <li>Place the flask into water and heat the water to boiling (approx. 30 minutes). Boil for 30-40 minutes and cure resin completely. Curing time starts when water starts to boil.</li> <li>Remove the flask and cool at room temperature for approx. 30 minutes. Then put the flask into water until completely cooled. Remove denture from flask.</li> </ol>
5.	Polish as usual.
6.	Place the cured denture base in water and allow remaining monomer to dissolve before placing in mouth.

Shade Guides Available Upon Request.

<https://yamahachidentalusa.com/products/basis-acrylic>

Package information:

Powder: 1 Kilo and 3 Kilos

Shades: O Pink, LF Pink, V Pink, Clear



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