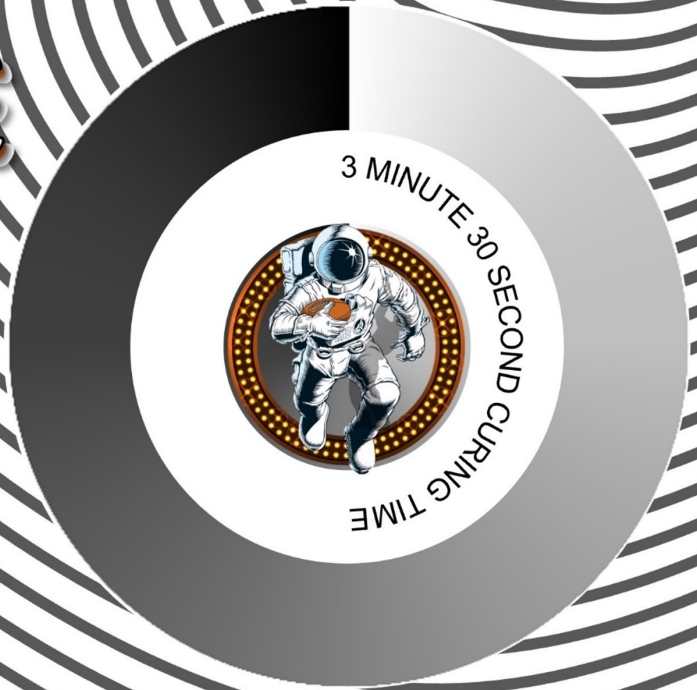


# RE-FINE BRIGHT

ACRYLIC



## Fast Setting Self Curing Acrylic

- 3 Minute 30 Second Curing Time
- No Pressure Pot Needed
- Denture Shades for Repair
- Tooth Shades for Crown & Bridge



RE-FINE BRIGHT



[www.ydp-usa.com](http://www.ydp-usa.com)  
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**yamahachi**  
Dental Products USA 

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## RE-FINE BRIGHT MAIN FEATURES

- 3 Minute 30 Second Curing Time
- No Pressure Pot Needed
- Denture Shades for Repair
- Tooth Shades for Crown & Bridge



## ACRYLIC

## RE-FINE BRIGHT TECHNICAL INSTRUCTIONS

1.	<p><b>Denture Repair:</b></p> <ol style="list-style-type: none"> <li>Joint the parts of fracture and bond temporarily according to the usual method.</li> <li>Block out the undercut with wax, if it is on the mucosal surface of the Denture.</li> <li>Make the plaster model in accordance with the usual method.</li> <li>Prepare a little powder and liquid separately in silicone cups.</li> <li>Apply the liquid to the powder by brush and transfer resin to buildup surface. Repeat until the shape is completed.</li> <li>Trim and polish after cured.</li> </ol>
2.	<p><b>Temporary Crowns:</b></p> <ol style="list-style-type: none"> <li>Form the shape using carving wax and make silicone core according to usual method. Eliminate the wax.</li> <li>Measure the powder and liquid and put the powder into the liquid. Mix well. Quickly and uniformly using spatulas. (standard ratio-powder =1 gm, liquid =.5ml).</li> <li>Pour mixture into silicone cup and adapt to the die.</li> <li>Trim and polish after it is completely polymerized.</li> </ol>

Shade Guides Available Upon Request

<https://yamahachidentalusa.com/products/re-fine-bright-self-cure-acrylic>

**Package information:**

Acrylic: Flask of 250 ML

Acrylic Shades: O Pink, LF Pink, V Pink, Clear



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